

Date: Thursday, 12/02/2009 12:43:25 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SIDE DOOR LATCH MODIFICATION KIT
 Job Number : 45710
 Estimate Number : 11544
 P.O. Number :
 This Issue : 12/02/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : 10/02/2009 Type : PURCHASED PARTS
 Previous Run : 43904
 Part Number : D350589011
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 28/02/2009 Qty: 5 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est. F02.08.29 Removed D2587 Plug KJ
 ALL AT CHANGE 002

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blue file and type label as per PPP D350-589-011 CHG002

2.0

D2237

Striker Plate



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Striker Plate

Pick:

Qty	Part Number	Description	Batch
3	D2237	Striker Plate	B43938

9/2/16

SP

3.0

D2583

Latch Bracket



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Latch Bracket

Pick:

Qty	Part Number	Description	Batch
3	D2583	Latch Bracket	B43940

9/2/19

SP

4.0

D2585

Mounting Channel



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Latch Clamp

Pick:

Qty	Part Number	Description	Batch
3	D2585	Latch Clamp	B43922

B45867 x 5 AS 9/2/23.

9/2/13

SP

Process Sheet

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Job Number: 45710

Part Number: D350589011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2586

Door Latch



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Door Latch

Pick:

Qty Part Number Description
3 D2586 Door Latch

Batch

153814

1542829

10
1539783

50

6.0

D2589

Keys, Key Chain, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Keys, Key Chain

Pick:

Qty Part Number Description
1 D2589 Keys, Key Chain

Batch

1526031

1538814

50

7.0

D2587

Door Slug, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Door Plug

Batch: 151433

50

8.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description
6 MS20470AD4-5 Rivet

Batch

15109031

50

9.0

AN960JD10

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Washer

Pick:

Qty Part Number Description
3 AN960JD10 Washer

Batch

15110139

9/2/15

50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

MS27039115

Screw



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Screw

Pick:

Qty Part Number

Description

Batch

3

MS27039-1-15

Screw

M109321

11.0

MS21042L3

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Nut

Pick:

Qty Part Number

Description

Batch

3

MS21042L3 Nut (or -3)

M109798

9/2/13

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

502/02/24

(15)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

hac 22

(50)

Identify and pack for shipping as per QSI 014

flurp

9/2/24

50

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/25

Job Completion



u 09/02/24